

DRUM ASSY.	CAPACITY (IN <sup>3</sup> )	BODY	COVER	LOCKING RING	GASKET	A +0-.016 DIA.	B +0-.016 DIA.	C I.H.
MS24347-1	88	MS24347-21	MS24347-41	MS24347-61	MS24347-81	5.0	5.0	4.50
MS24347-2	167	MS24347-22						8.50
MS24347-3	149	MS24347-23	MS24347-42	MS24347-62	MS24347-82	6.50	6.50	4.50
MS24347-4	224	MS24347-24						6.75
MS24347-5	282	MS24347-25	MS24347-43	MS24347-63	MS24347-83	8.50	8.50	8.50
MS24347-6	340	MS24347-26						6.0
MS24347-7	425	MS24347-27	MS24347-43	MS24347-63	MS24347-83	8.50	8.50	7.50
MS24347-8	510	MS24347-28						9.0

MATERIAL: STEEL SPECIFICATION ASTM A1008/A1008M, BODY, BOTTOM & COVER 24 GA.  
 FINISH AND MARKING: IN ACCORDANCE WITH PROCUREMENT SPECIFICATION  
 LOCKING RING MATERIAL: ASTM A1008 OR EQUIVALENT, RING BAND 20 GA., RING LUG 18 GA.



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Tolerances Unless Otherwise Specified	Title <b>DRUMS, METAL, REUSABLE SHIPPING AND STORAGE</b>
xx Decimals ± .03	Drawing No. <b>PSI-MS24347</b> REV. <b>-</b>
xxx Decimals ± .005	Sheet No. <b>2 OF 3</b>
Angles ± 2°	Date <b>11/28/2022</b>
<b>PROCUREMENT SPECIFICATION</b>	Designed By
<b>MIL-D-8055</b>	Drawn By <b>TD</b>
	Checked By <b>FT</b>

Do not scale this drawing. Dimensions are in inches unless otherwise indicated