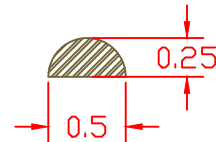


**GASKET  
MS27683  
-90 THRU -96**



**ALT. GASKET  
MS27683  
-100 THRU -106**

COVER STYLE #1	CAPACITY GALLONS	A	B	GASKET	ALT. GASKET
MS27683-60	16 AND 19	15.34	0.75	MS27683-90	MS27683-100
MS27683-61	20 AND 30	18.22	0.75	MS27683-91	MS27683-101
MS27683-62	22, 27, 38, 45 57 AND 61	22.47	0.75	MS27683-92	MS27683-102
MS27683-63	30, 60 AND 80	24.00	0.75	MS27683-93	MS27683-103
MS27683-64	34, 59 AND 79	26.00	0.69	MS27683-94	MS27683-104
MS27683-65	30, 60 AND 80	28.00	0.69	MS27683-95	MS27683-105
MS27683-66	29, 39, 58 AND 77	29.97	0.75	MS27683-96	MS27683-106

**MATERIAL: STEEL SPECIFICATION ASTM A1008/A1008M, COVER 18 GA. (MIN.)  
FINISH AND MARKING: IN ACCORDANCE WITH PROCUREMENT SPECIFICATION  
DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCE ON HEIGHTS  
PLUS OR MINUS .12,  
OTHER DIMENSIONS PLUS OR MINUS .03, ANGLES PLUS OR MINUS 2 DEGREES,**



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Fax (330) 725-6180

Tolerances	Title
Unless Otherwise Specified	DRUMS, METAL - SHIPPING AND STORAGE
xx Decimals ± .03	16 TO 80 GALLONS
xxx Decimals ± .005	Drawing No. <b>PSI-MS27683 A</b>
Angles ± 2°	Sheet No. 2 OF 3
PROCUREMENT SPECIFICATION	Date 07/08/2022
MIL-DTL-8054G	Designed By
	Drawn By TD
	Checked By FT