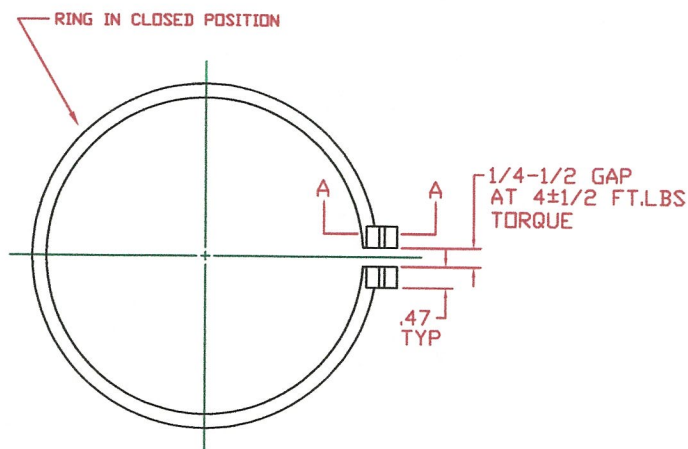
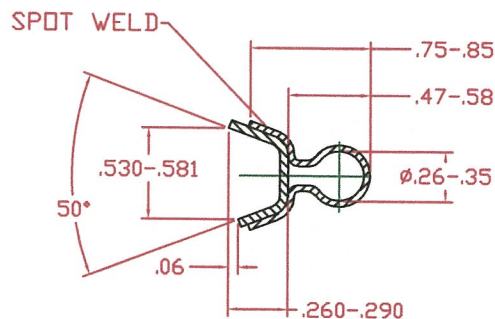
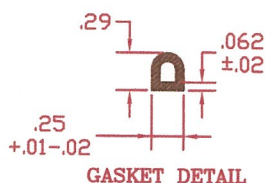




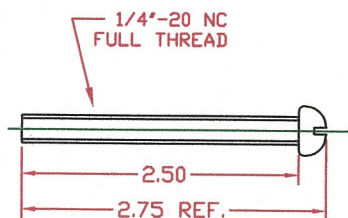
LOCKING RING



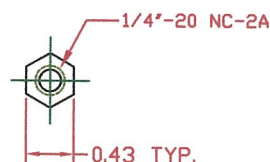
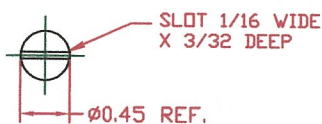
SECTION A-A



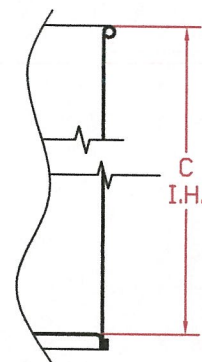
GASKET DETAIL



ITEM 1

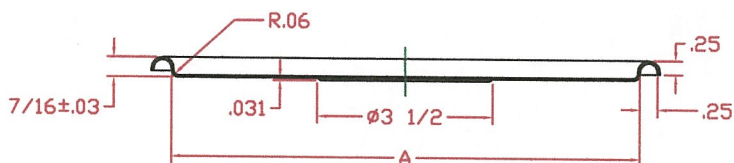


ITEM 2

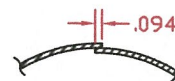


INSIDE HEIGHT
DETAIL

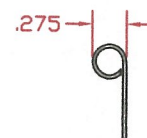
BOLT & NUT



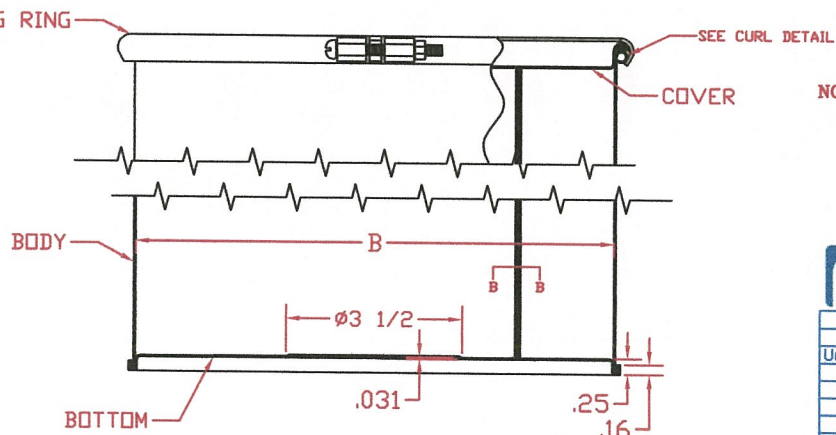
LOCKING RING



SECTION B-B



CURL DETAIL



NOTE: NUT AND BOLT FURNISHED WITH ELECTRO-PLATED ZINC PER ASTM B633 TYPE II-YELLOW, SC-2. PLATED ROUND HEAD, .25-20 NC X 2.50 LENGTH, FULL THREAD BOLT WITH SCREWDRIER SLOT 0.06 X 0.09 DEEP WITH NUT

PACKAGING
Specialties Inc.

300 Lake Road
Medina, Ohio 44256
sales@packspec.com
(330) 723-0000, (800) 344-9271
Fax (330) 725-8100

Tolerances	Title
Unless Otherwise Specified	DRUMS, METAL, REUSABLE SHIPPING AND STORAGE
xx Decimals ± .03	Drawing No.
xxx Decimals ± .005	PSI-MS24347
Angles ± 2°	Sheet No.
PROCUREMENT SPECIFICATION	1 OF 3
MIL-D-8055	Date
	11/28/2022
	Designed By
	Drawn By TD
	Checked By FT

Do not scale this drawing. Dimensions are in inches unless otherwise indicated

DRUM ASSY.	CAPACITY (IN ³)	BODY	COVER	LOCKING RING	GASKET	A +0-.016 DIA.	B ±.03 DIA.	C I.H.
MS24347-1	88	MS24347-21	MS24347-41	MS24347-61	MS24347-81	5.0	5.0	4.50
MS24347-2	167	MS24347-22						8.50
MS24347-3	149	MS24347-23	MS24347-42	MS24347-62	MS24347-82	6.50	6.50	4.50
MS24347-4	224	MS24347-24						6.75
MS24347-5	282	MS24347-25						8.50
MS24347-6	340	MS24347-26	MS24347-43	MS24347-63	MS24347-83	8.50	8.50	6.0
MS24347-7	425	MS24347-27						7.50
MS24347-8	510	MS24347-28						9.0

MATERIAL: STEEL SPECIFICATION ASTM A1008/A1008M, BODY, BOTTOM & COVER 24 GA.
FINISH AND MARKING: IN ACCORDANCE WITH PROCUREMENT SPECIFICATION
LOCKING RING MATERIAL: ASTM A1008 OR EQUIVALENT, RING BAND 20 GA., RING LUG 18 GA.



300 Lake Road
Medina, Ohio 44256
sales@packspec.com
(330) 725-6000, (800) 944-9271
Fax (330) 725-8180

Tolerances Unless Otherwise Specified	Title DRUMS, METAL, REUSABLE SHIPPING AND STORAGE
xx Decimals ± .03	Drawing No. PSI-MS24347
xxx Decimals ± .005	Sheet No. 2 OF 3
Angles ± 2°	Date 11/28/2022
PROCUREMENT SPECIFICATION MIL-D-8065	Designed By
	Drawn By TD
	Checked By FT
Do not scale this drawing. Dimensions are in inches unless otherwise indicated	

METRIC CONVERSION TABLE		
DECIMAL	CENTIMETER	LOCATION
.0003	.0008	MS24347
.0005	.001	" "
.016	.040	" "
.024	.061	" "
.031	.079	" "
.0313	.080	" "
.0625	.159	" "
.0938	.238	" "
.156	.396	" "
.187	.475	" "
.188	.478	" "
.225	.572	" "
.250	.635	" "
.266	.676	" "
.275	.699	" "
.288	.732	" "
.4375	1.11	" "
.500	1.27	" "
.562	1.43	" "
1.500	3.81	" "
3.50	8.89	" "
4.25	10.8	" "
4.50	11.4	" "
4.6875	11.9	" "
5.00	12.7	" "
5.75	14.6	" "
6.00	15.2	" "
6.1875	15.7	" "
6.50	16.5	" "
6.75	17.1	" "
7.50	19.1	" "
7.75	19.7	" "
8.1875	20.8	" "
8.50	21.6	" "
9.0	23.0	" "

IN ³	LITERS
88	1.44
167	2.74
149	2.44
224	3.67
282	4.62
340	5.57
425	6.96
510	8.36

DIMENSIONS IN INCHES
TOLERANCES
DECIMALS

.X = ± .1
.XX = ± .03
.XXX = ± .003
.XXXX = ± .0003

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Tolerances	Title	DRUMS, METAL, REUSABLE SHIPPING AND STORAGE
Unless Otherwise Specified	Drawing No.	PSI-MS24347 A
xx Decimals ± .03	Sheet No.	3 OF 3
xxx Decimals ± .005	Date	11/28/2022
Angles ± 2°	Designed By	TD
PROCUREMENT SPECIFICATION	Drawn By	TD
MIL-D-6055	Checked By	FT
Do not scale this drawing. Dimensions are in inches unless otherwise indicated		